



Hole saw, bi-metal, Diameter: 22 mm



Order data

Order number	589050 22
GTIN	4045197220998
Item class	52S

Description

Version:

Robust unbreakable construction with variable toothing on flexible special steel body (bimetal). The reinforced stiff base is equipped with thread and drive pin holes (from \varnothing 32 mm) for secure mounting on the arbor. The high quality of the HSS teeth, the teeth geometry and the tight manufacturing tolerances guarantee the best cutting performance and tool life.

- **Vario toothing 4/6 tpi for low vibration.**
- **Maximum depth of cut for all sizes 38 mm.**

Application:

On pillar drills, lathes or hand-held power drills at the appropriate speed. For cutting circular holes from thin-walled to thick-walled material with a flat or convex workpiece surface. Suitable for all materials such as steel, **stainless steel**, brass, copper, cast iron, light metal, wood, plasterboard and plastic panels etc. Use of lubricant will give increased tool life (metals).

Recommendation:

The use of cutting oil such as No. 084205 size 0.25 extends the service life and permits more rapid progress through the material.

Note:

Arbors and hole saws are compatible with all commercially available bi-metal hole saws apart from Bosch SDS.

For hole saws for stone see No. 788000, 788040, 788050.

For carbide hole saws for steel see No. 118400, 118500, 119000.

TPI: 4 / 6

recommended speed steel: 390 min⁻¹

recommended speed INOX: 195 min⁻¹

recommended speed aluminium: 585 min⁻¹

Technical description

recommended speed steel	390 min ⁻¹
recommended speed aluminium	585 min ⁻¹
recommended speed INOX	195 min ⁻¹
Diameter	22 mm
TPI	4 / 6
Type of product	Hole saw

Accessories

Shank Type 30	589310 30
Centre drill HSS Type 6KT	589430 6KT
Quick-change mounting shank Type 30	589314 30
Centre drill carbide-tipped Type 6KT	589432 6KT